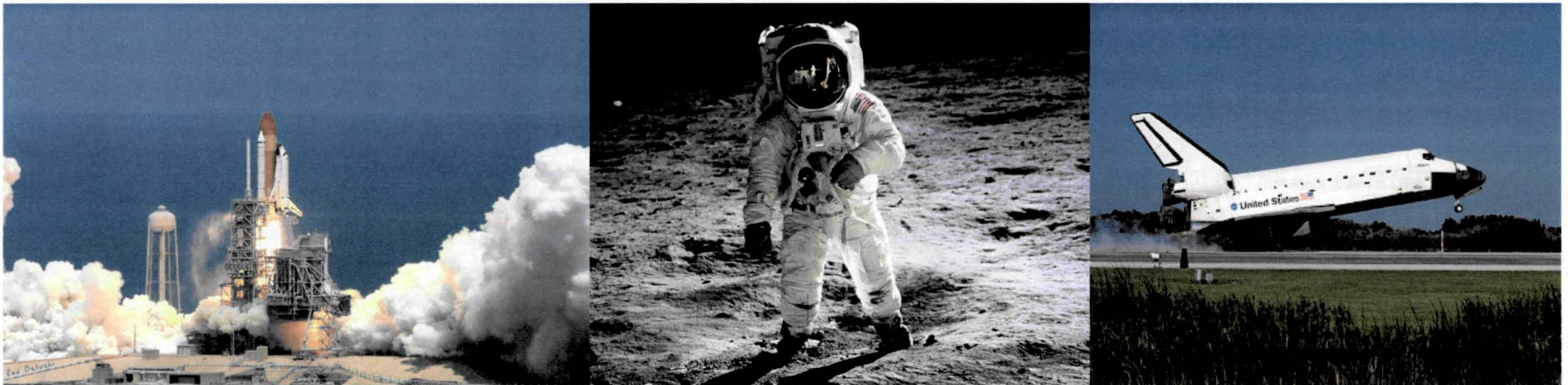




National Aeronautics and
Space Administration

John F. Kennedy Space Center

Advanced Active Materials for the Exploration of Space



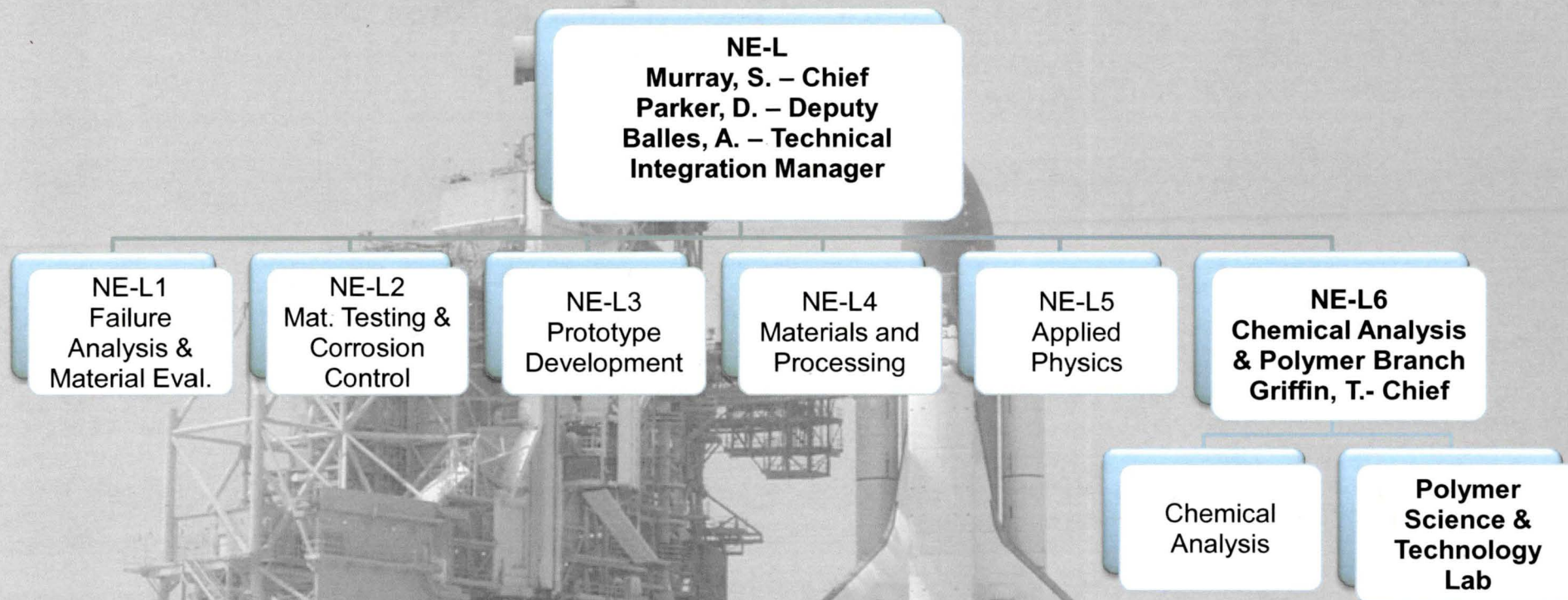
**Materials Science Division
Engineering and Technology Directorate
Kennedy Space Center, Florida**

Luke Roberson, Ph.D.
(Luke.B.Roberson@nasa.gov)

4/10/2012



Materials Science Division Organizational Chart





National Aeronautics and
Space Administration

John F. Kennedy Space Center

Lab Overview

Mission

*To develop and apply new technologies in polymer and material chemistry
that benefit NASA's programs and mission*

Team

5 NASA scientists and 4 contractors

Areas of Expertise

Polymer Nanocomposites

Next Generation Wire Materials

Carbon Nanotube and Nanofiber Materials

Conductive Polymers

Polymer Processing

Fire and Polymers

Foam and Insulation Materials

Numerous Collaborative Efforts

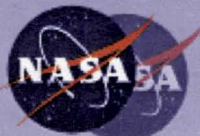
NASA Centers (JSC, LaRC, MSFC, GSFC, GRC)

KSC Directorates (Shuttle, Ares, Orion, Ground support operations)

Academia (Alberta, FIT, GT, Harding, Illinois-Urbana Champagne, UCF, UF, USF)

Industry Space Act Agreements (Thermax, DeWAL, Sharklet, Crosslink, Sabic, Amalgam)

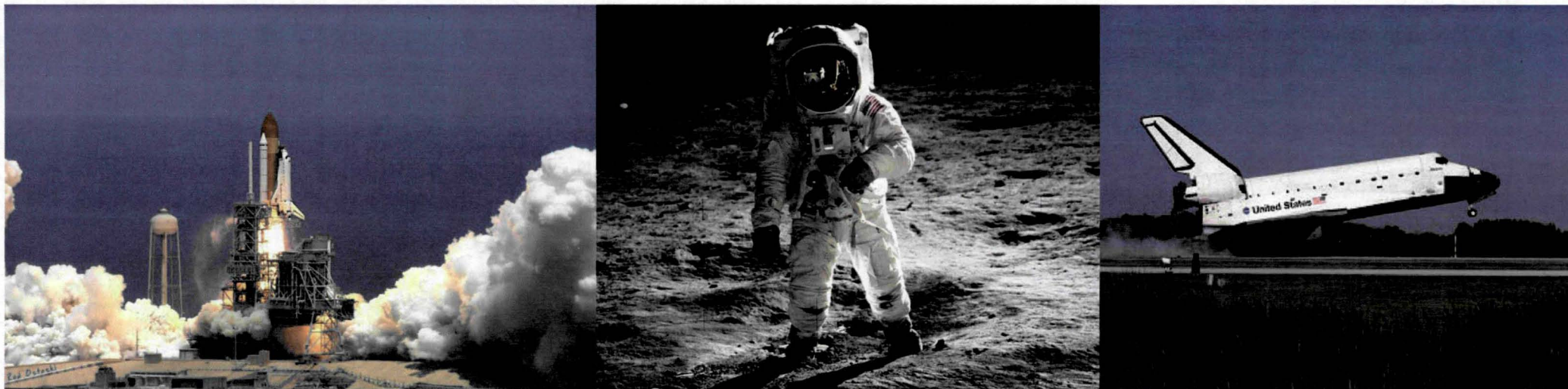
Industry Contracts (ARCnano, Epner, Conductive Composites)



National Aeronautics and
Space Administration

John F. Kennedy Space Center

Composite Materials for Space Exploration



**Materials Science Division
Engineering and Technology Directorate
Kennedy Space Center, Florida**

Luke Roberson, Ph.D.
(Luke.B.Roberson@nasa.gov)

4/10/2012



Materials Science Division Organizational Chart

NE-L
Murray, S. – Chief
Parker, D. – Acting
Russell, R. – Acting Deputy
Balles, A. – Technical
Integration Mgr

NE-L1
Failure
Analysis &
Material Eval.

NE-L2
Mat. Testing &
Corrosion
Control

NE-L3
Prototype
Development

NE-L4
Materials and
Processing

NE-L5
Applied
Physics

NE-L6
Chemical Analysis
& Polymer Branch
Griffin, T. – Chief

Chemical
Analysis

Polymer
Science &
Technology
Lab



National Aeronautics and
Space Administration

John F. Kennedy Space Center

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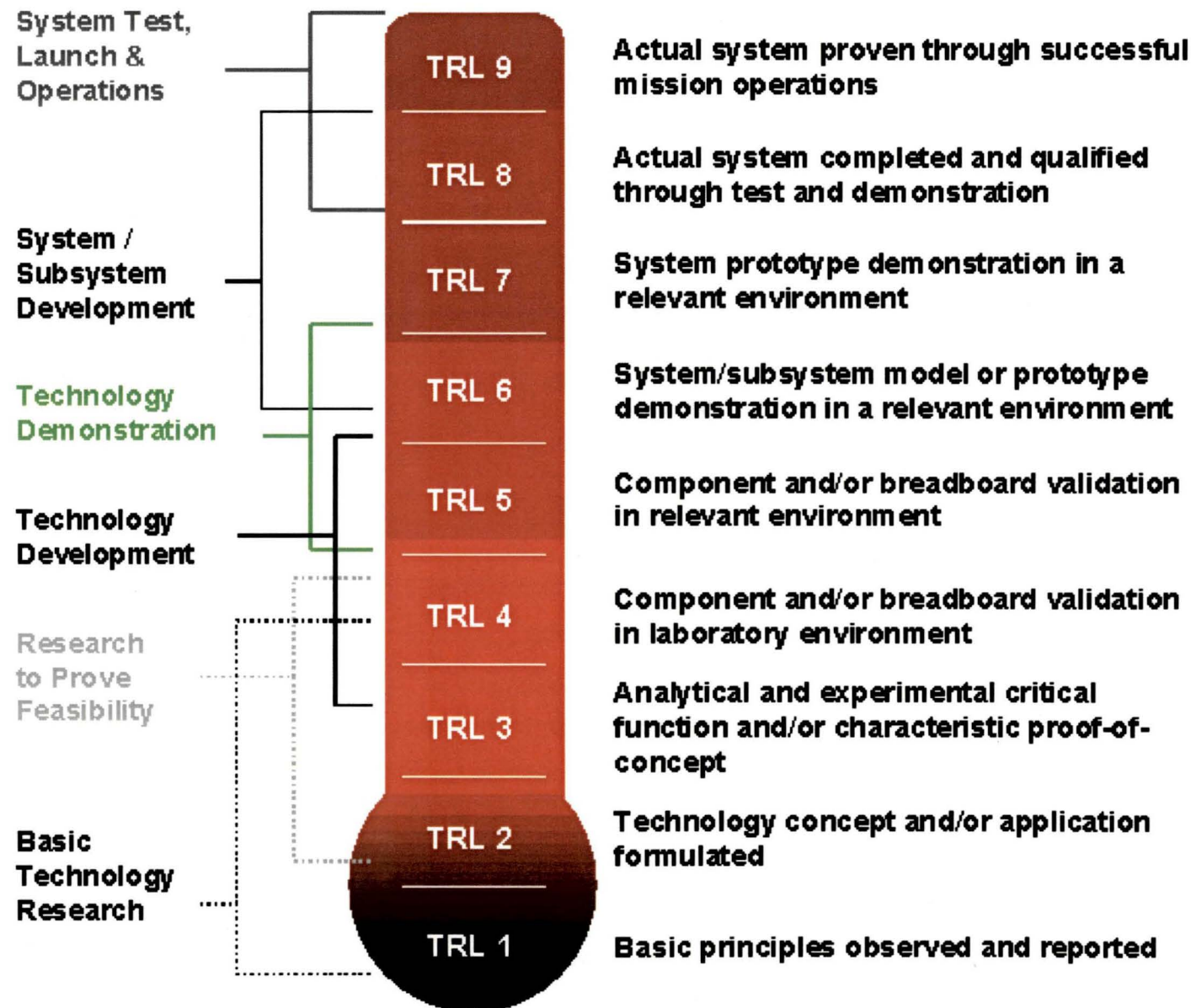
Industry Space Act Agreements (Thermax, DeWAL, Sharklet, Crosslink, Sabic, Amalgam)

Industry Contracts (ARCnano, Epner, Conductive Composites)



Technology Readiness Levels

TECHNOLOGY READINESS LEVELS (TRL's)





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Composites/Materials Development at KSC

- Smart Materials and Detection Systems
- Aerogel composites
- Aerogel for environmental remediation
- Chemochromic hazardous gas detectors
- Antimicrobial polymers
- CNTs and conductive polymer technologies





Why Wiring?

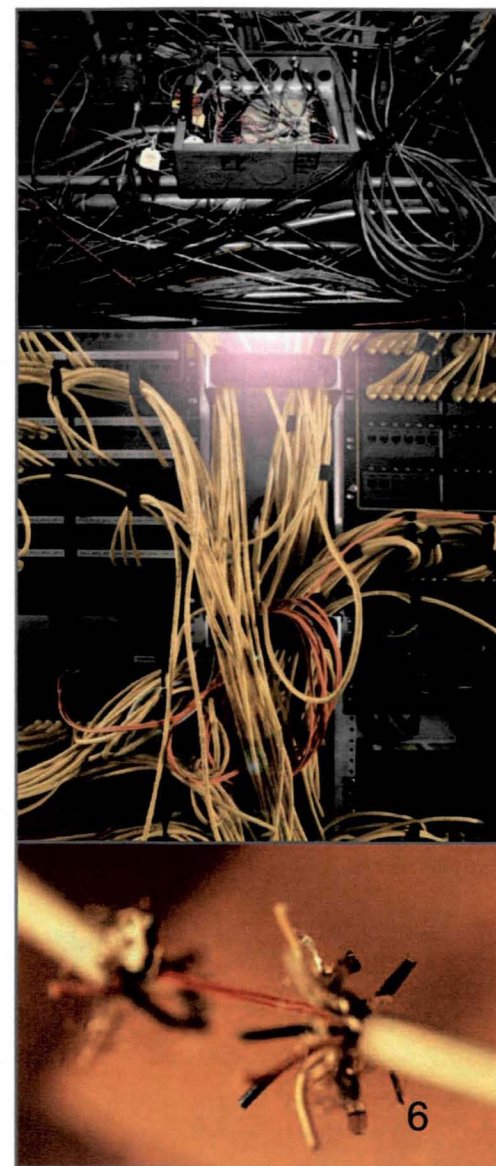
- **Aged Wire**

- Cracks and frays over time
- Hard to detect damage
- Extensive maintenance related damage during ground processing work



- **Space Shuttle Orbiter**

- 183 miles of wiring buried deep within structure of vehicle
- Difficult to manually inspect

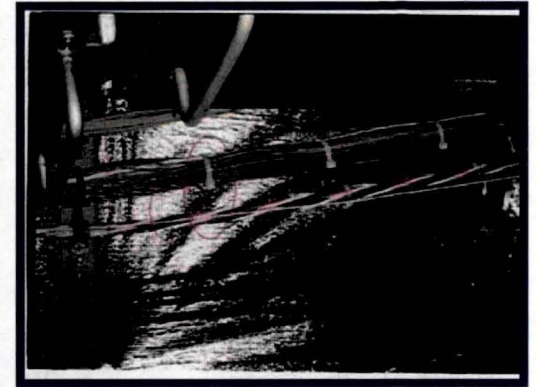
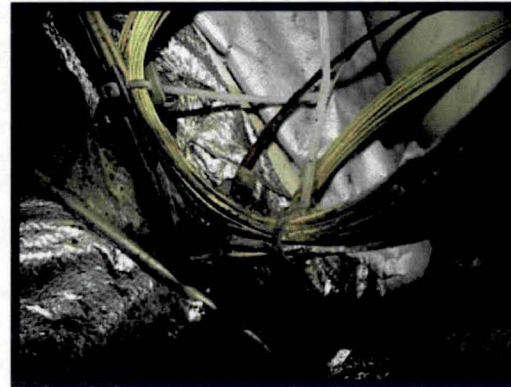




Next Generation Wiring Materials

Wire System Failures

- STS-93 (July 1999)
 - Short circuit in 14 AWG polyimide, Kapton® type insulated wire
- TWA 800 (July 1996)
 - Frayed Kapton® wire in center tank area
- Swiss Air 111 (September 1998)
 - Damaged wire in plane's entertainment system



Wiring Technology Solutions

- Manual Repair Technologies for polyimide and fluorinated wires
- In-Situ Damage Detection Systems for Vehicle Health Monitoring
- Self-healing or self-repair insulation



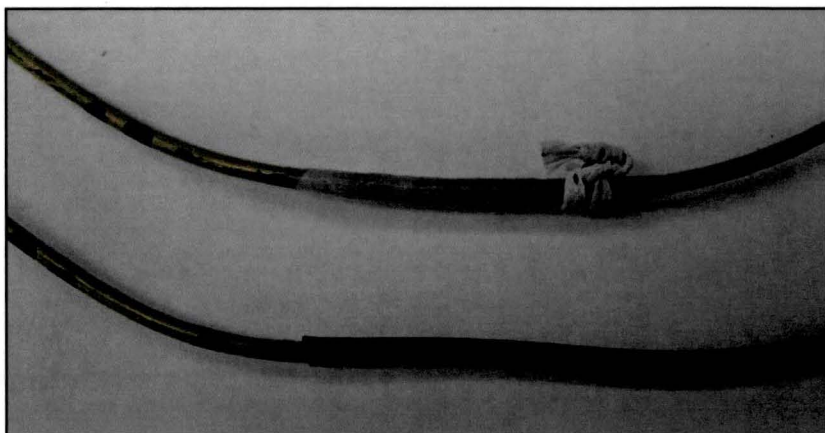
National Aeronautics and
Space Administration

John F. Kennedy Space Center

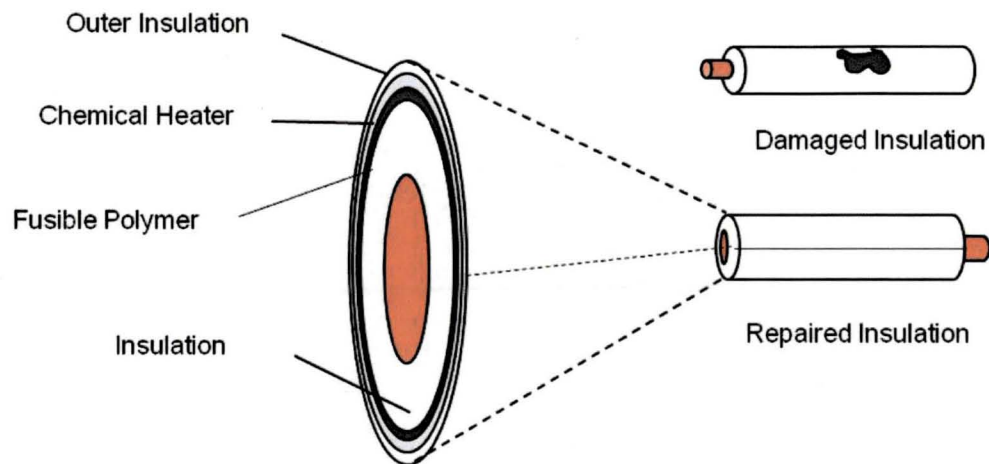
Wire System Materials

Insulation and Repair Materials

Present Wiring Repairs



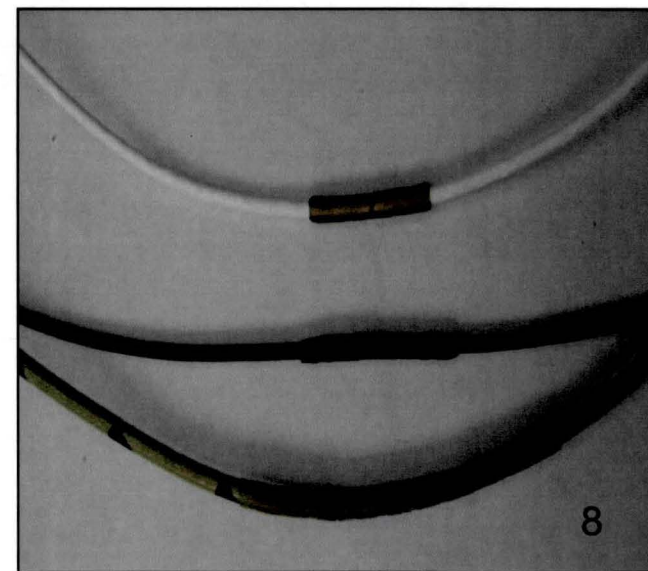
Manual Repair Concept



Casting of Wire Repair Films



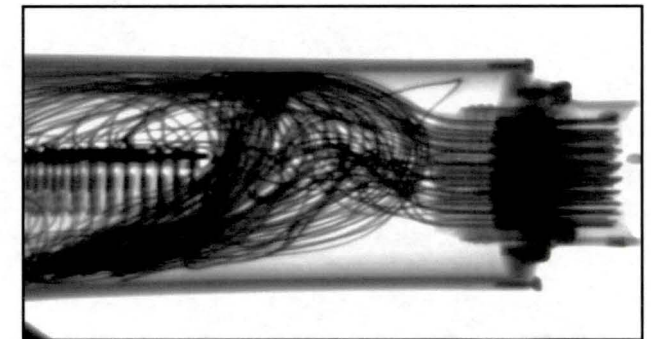
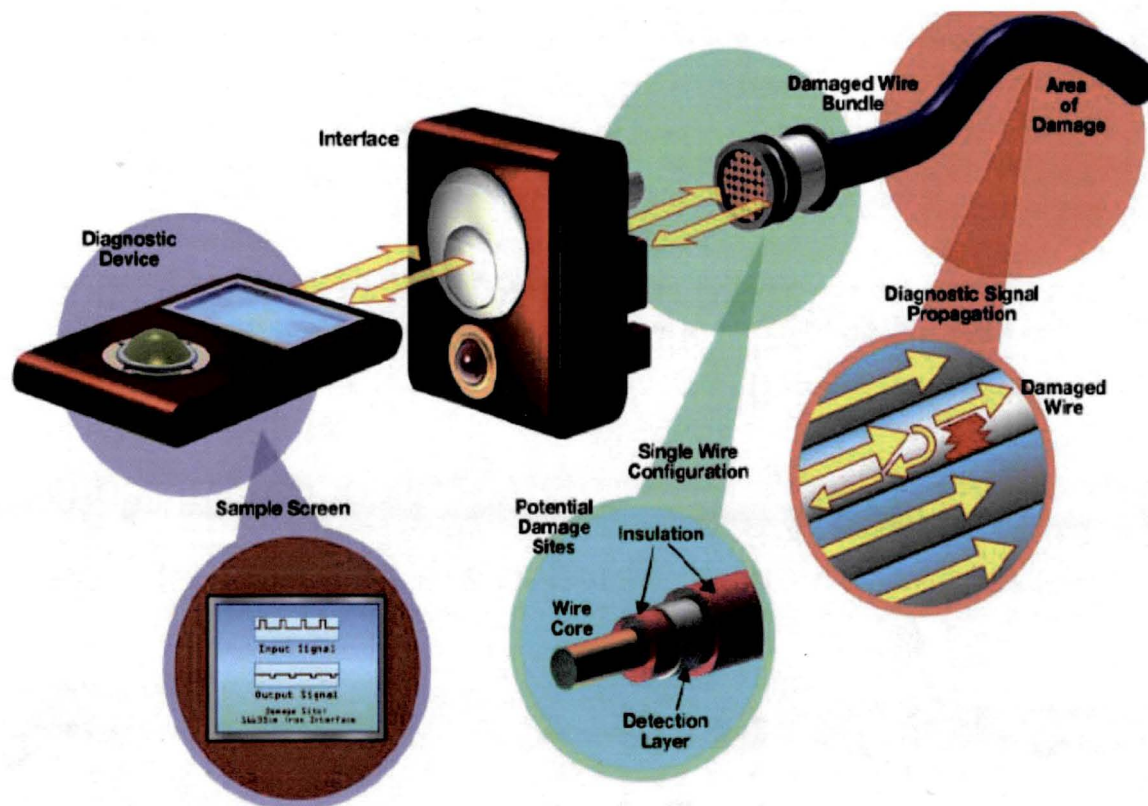
Laboratory Repair Process





Wire Detection Systems & Integration

- In-situ wire damage detection system
 - Capable of wire damage detection “on-the-fly”
- Smart Connectors
 - Small, lightweight, ultra reliable
- Integrated vehicle health monitoring (IVHM)
 - System-of-systems level, providing high level of reliability

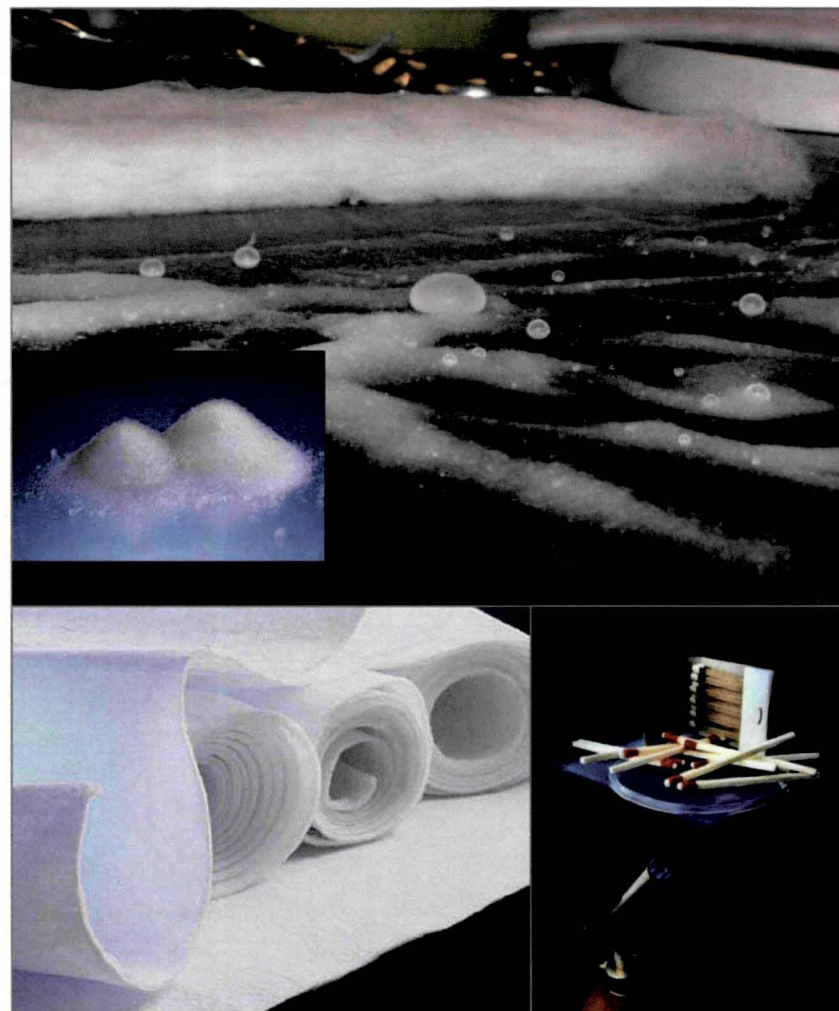


*X-ray image of miniaturized
TDR connector*



Aerogel Technology

- Aerogel materials are generally silica based, light weight materials, fully breathable, and treated to be super-hydrophobic.
- Aerogel granules are free flowing, fills small cavities, does not compact, no preconditioning required, and can be molded or formed using binders.
- Aerogel granules (Nanogel[®]) by Cabot Corp.:
 - 90% porous with a mean pore diameter of 20 nm.
 - Bead bulk density $\approx 80 \text{ kg/m}^3$ (5 lbs/ft³).
 - Individual beads are fragile; but have high elastic compression of over 50% with no damage.
 - k-value $\approx 18 \text{ mW/m-K}$ @ 25 C and 760 torr.
- Aerogel Spaceloft[®] blanket manufactured by Aspen Aerogels:
 - Bulk density 6 to 8 lbs/ft³.
 - k-value $\approx 12 \text{ mW/m-K}$ @ 38 C and 760 torr.
- Aerogel Pyrogel[®] blanket manufactured by Aspen Aerogels:
 - Flexible aerogel composite blanket designed for high-temperature applications (up to 650°C/1200°F).



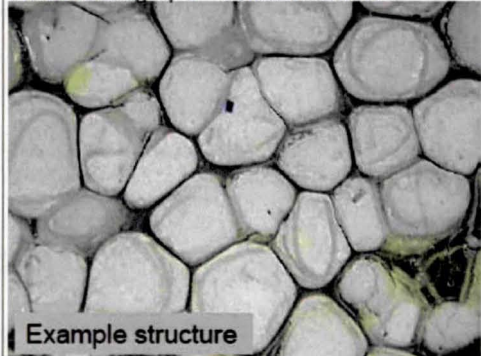


Aerogel Composites

AeroFoam™ = polyimide foam + aerogel

Enhanced thermal and vibration damping performance. Structural integrity to the aerogel and cryogen storage capabilities.

Foam micrograph – cellular structure

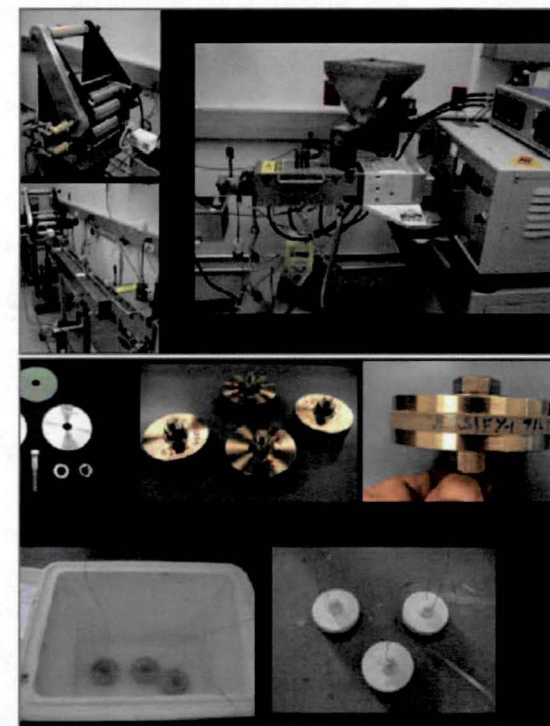


AeroPlastic™ = thermoplastic + aerogel

Extruded process, composite reducing heat transfer by 40-60%. Cryogen storage and transfer applications such as piping and seal.



AeroPlastic demo testing on cryo-piping system



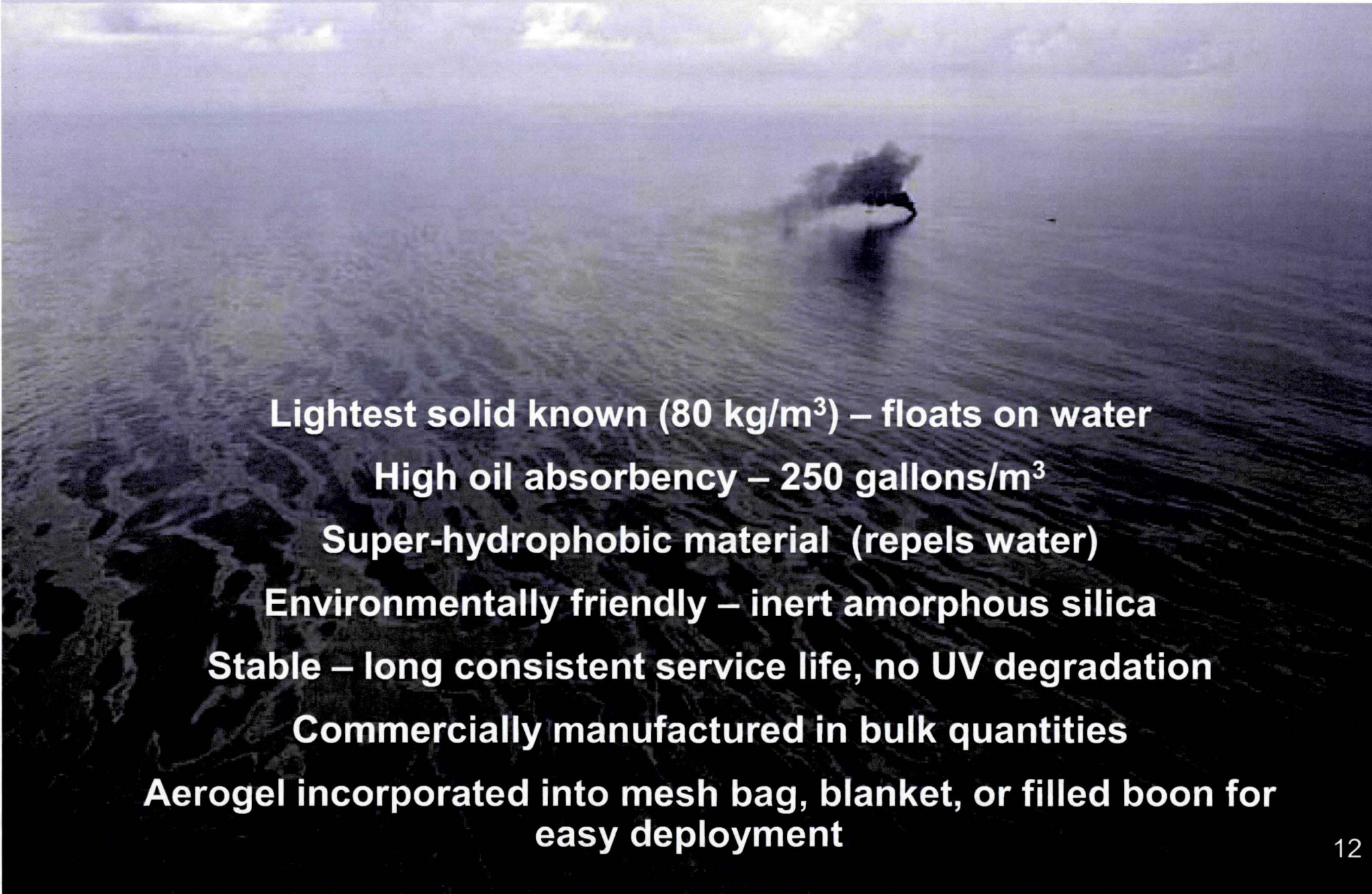
Fiber/Textile + aerogel structural composites



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Aerogel for Oil Remediation

An aerial photograph of a large oil spill in the ocean. A dark, irregular shape representing the oil slick is visible in the center-right of the frame, surrounded by the lighter blue water. The horizon is visible in the distance under a cloudy sky.

Lightest solid known (80 kg/m^3) – floats on water
High oil absorbency – 250 gallons/ m^3
Super-hydrophobic material (repels water)
Environmentally friendly – inert amorphous silica
Stable – long consistent service life, no UV degradation

Commercially manufactured in bulk quantities
Aerogel incorporated into mesh bag, blanket, or filled boom for easy deployment



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Space Administration

John F. Kennedy Space Center

Aerogels for Oil Remediation





KSC's Solution

- Aerogel booms are 20% more effective than commercial PP/PE booms
- Reusable booms – Oil recovered through distillation
- \$2800 per m^3 = 250 gallons oil
- Increase effectiveness through catalyst or bacterial infusion
- Cabot Nanogel and EnviroUSA: Commercial small business collaborations through existing SAA with NASA KSC

Domestic inventory	Europe inventory	Sustainable capacity per month
100 m^3	2000 m^3	600 m^3
25,000 gallons equivalency	500,000 gallons equivalency	150,000 gallons equivalency

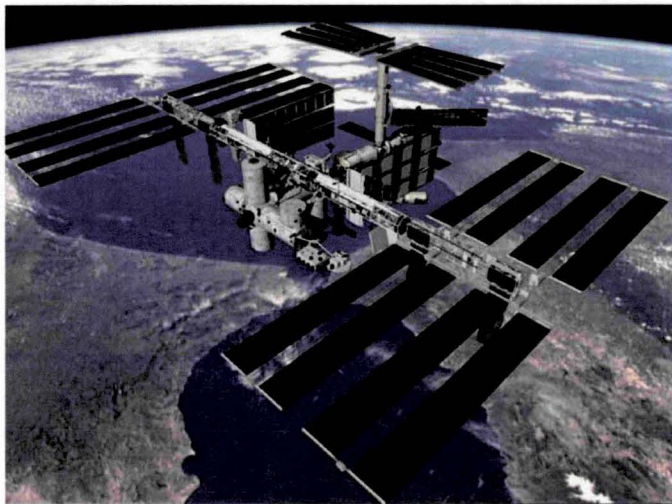


Antimicrobial Countermeasures

Shuttle Potable Water

Water generated on-orbit by fuel cells and stored in four 170-lb Inconel bellows tanks

Iodine (3-4 mg/L)



ISS Potable Water

Ground-supplied potable water (Shuttle, Progress, ATV, HTV, or commercial cargo) and reuse water recovered from humidity condensate and/or urine (SRV-K and WRS)

Iodine, Silver Nitrate, Silver Fluoride

Orion Potable Water

Ground-supplied potable water stored in Five Inconel 718 Tanks (14.3 gal)

Miles of Titanium water lines

Silver Fluoride (0.4 mg/L)





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Antimicrobial Countermeasures

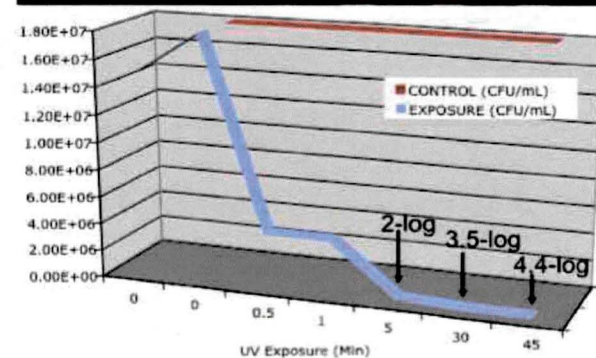
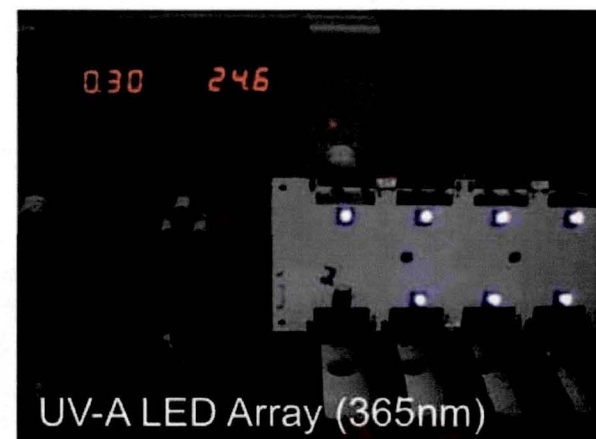
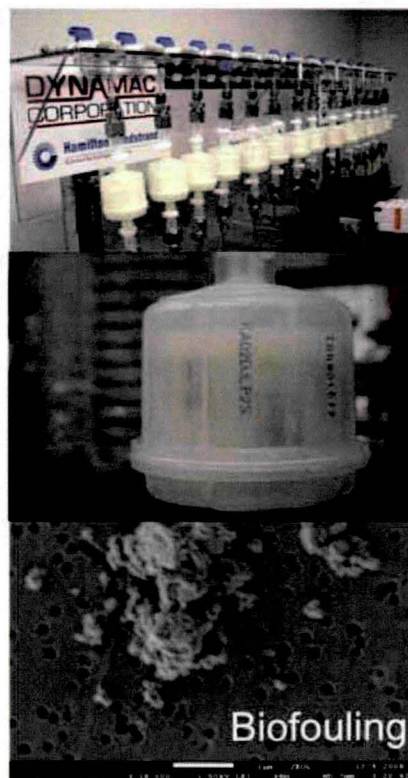
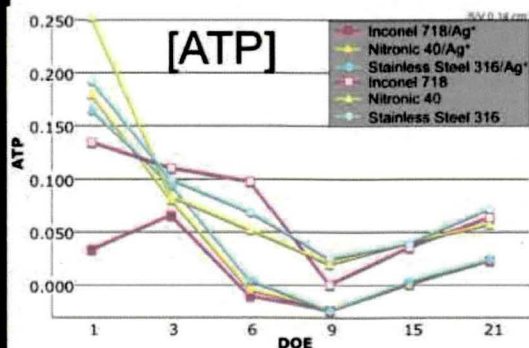
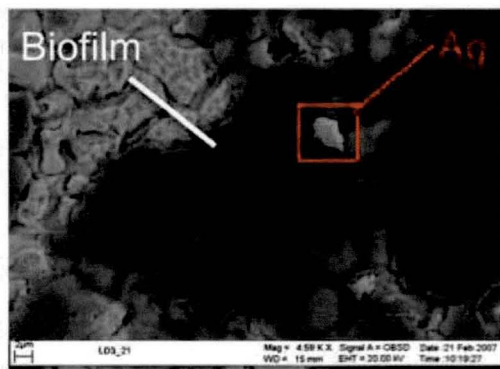
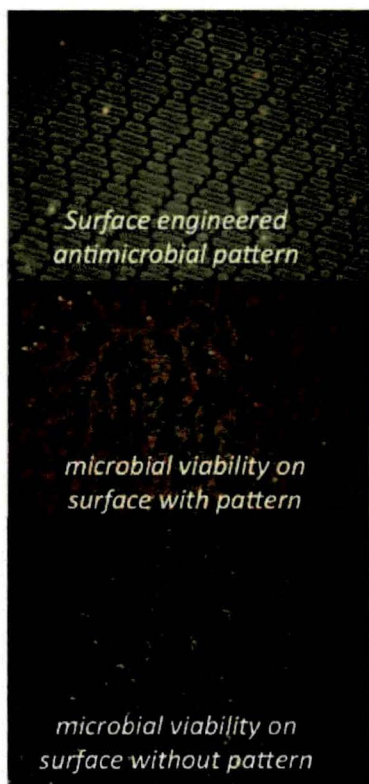
Multiple technologies are required for persistent microbial control in potable water systems

Antimicrobial materials

Biocide delivery systems (ionic silver)

Point-of-use sterilizing-grade filtration

Solid state lighting systems (UV-A and UV-C LEDs)

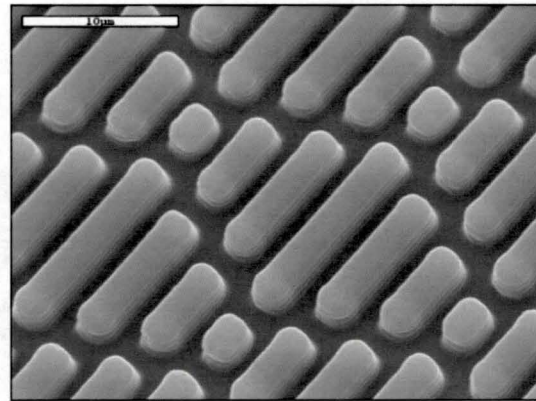
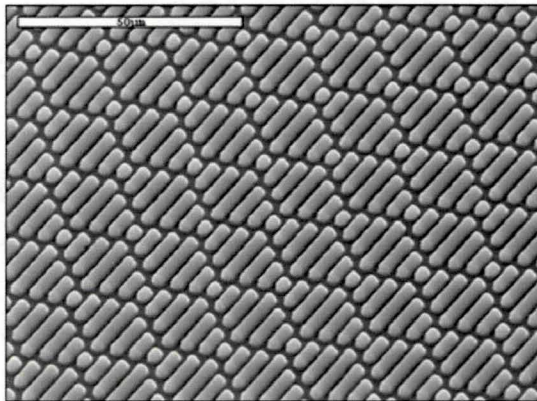




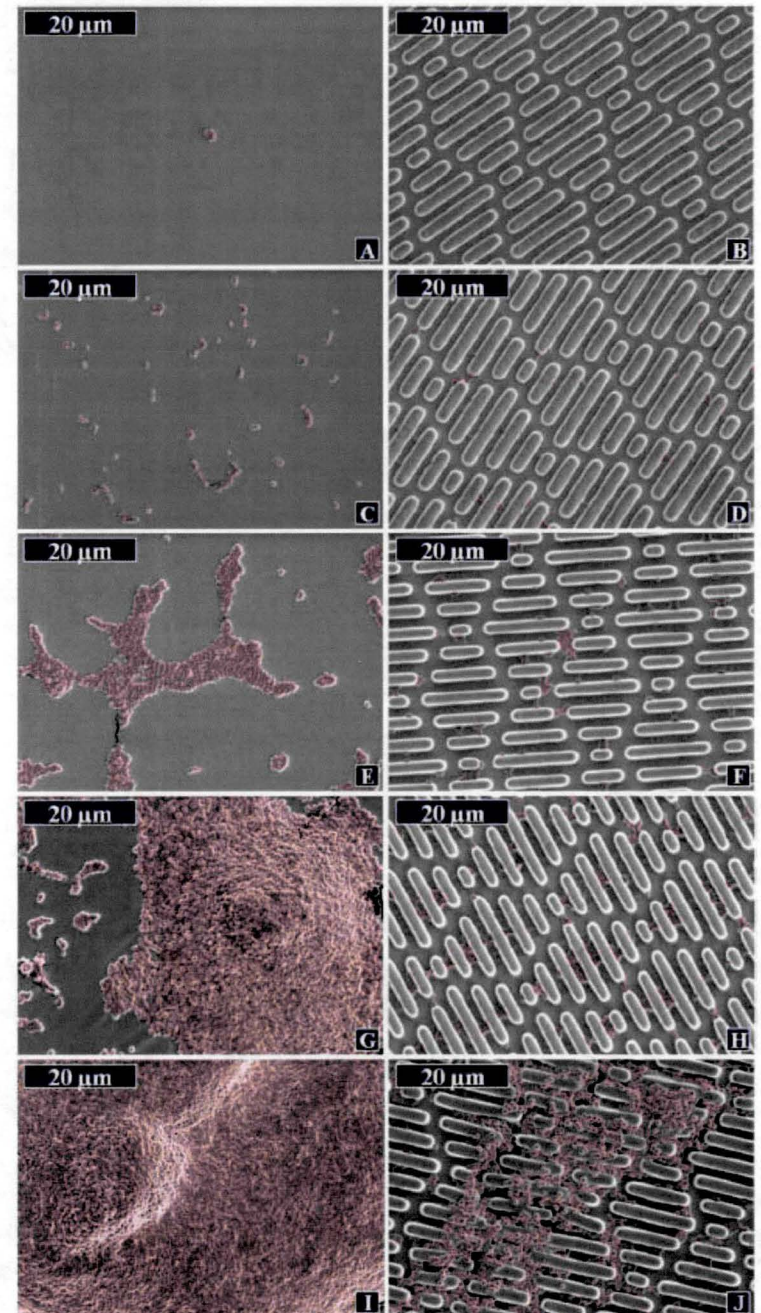
Antimicrobial Polymers

In collaboration with Sharklet Technologies and UF

Surface Morphology and Surface Chemistry



- Efficacy studies after 21 days decreases biofilm formation
- Easy to imprint during manufacture of polymer articles through a coining process
- Can be used in conjunction with antimicrobial polymers

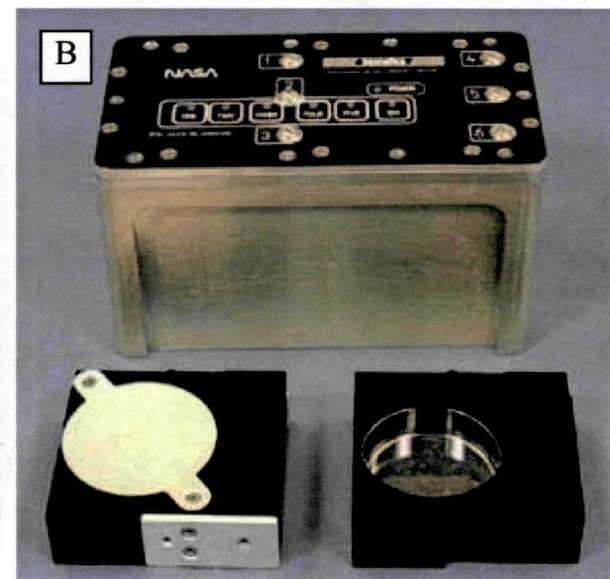
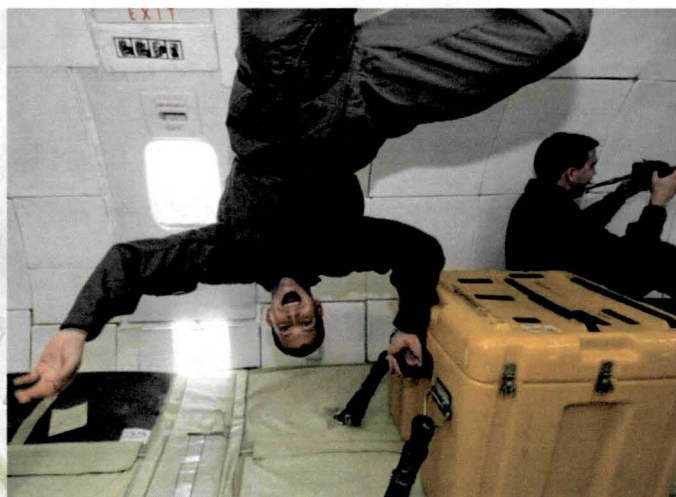
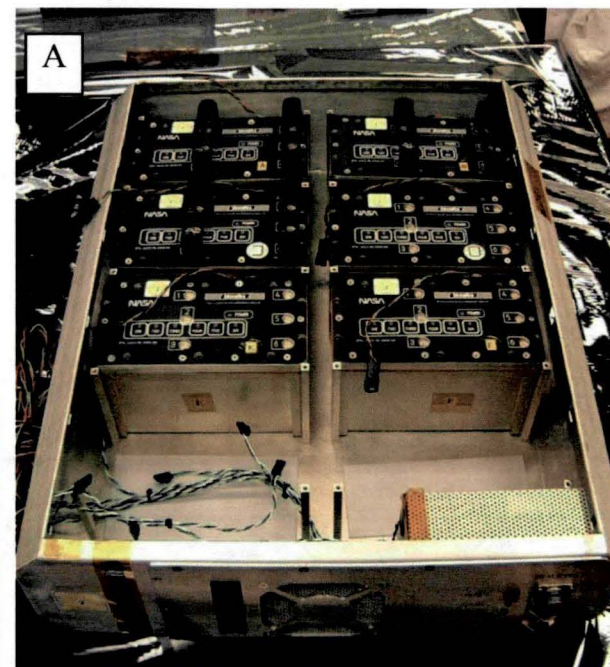
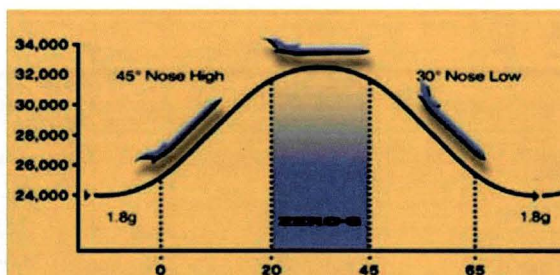




Antimicrobial Materials

Microgravity Flight Experiments

Measure ability of Sharklet® patterned coupons in combination with chemical surface treatments to inhibit biofilm formation by bacteria in reduced gravity





Chemochromic Hydrogen Sensors

In collaboration with FSEC/UCF

Irreversible Sensor


























A patent-pending irreversible color changing H_2 gas sensor was developed at KSC in partnership with UCF and ASRC.

Changes color from a light tan to black in the presence of H_2 .

Can be manufactured into any polymer part, tape, fiber, or fabric material for unlimited potential uses.

- Paint, Gloves, Coveralls, PPE

Operates under ambient and cryogenic temperatures.

% H_2	T = 0	T = 1	T = 2	T = 3	T = 5
1%	 $\Delta E = 0.0$	 $\Delta E = 1.54$	 $\Delta E = 0.97$	 $\Delta E = 13.48$	 $\Delta E = 24.93$
5%	 $\Delta E = 0.0$	 $\Delta E = 1.09$	 $\Delta E = 2.08$	 $\Delta E = 16.99$	 $\Delta E = 28.98$
10%	 $\Delta E = 0.0$	 $\Delta E = 0.75$	 $\Delta E = 10.45$	 $\Delta E = 28.39$	 $\Delta E = 32.50$
50%	 $\Delta E = 0.0$	 $\Delta E = 0.34$	 $\Delta E = 31.77$	 $\Delta E = 35.32$	 $\Delta E = 36.4$
100%	 $\Delta E = 0.0$	 $\Delta E = 1.40$	 $\Delta E = 34.27$	 $\Delta E = 37.37$	 $\Delta E = 37.47$

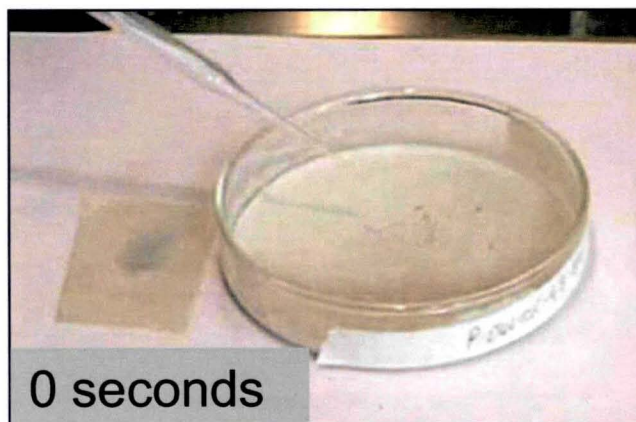
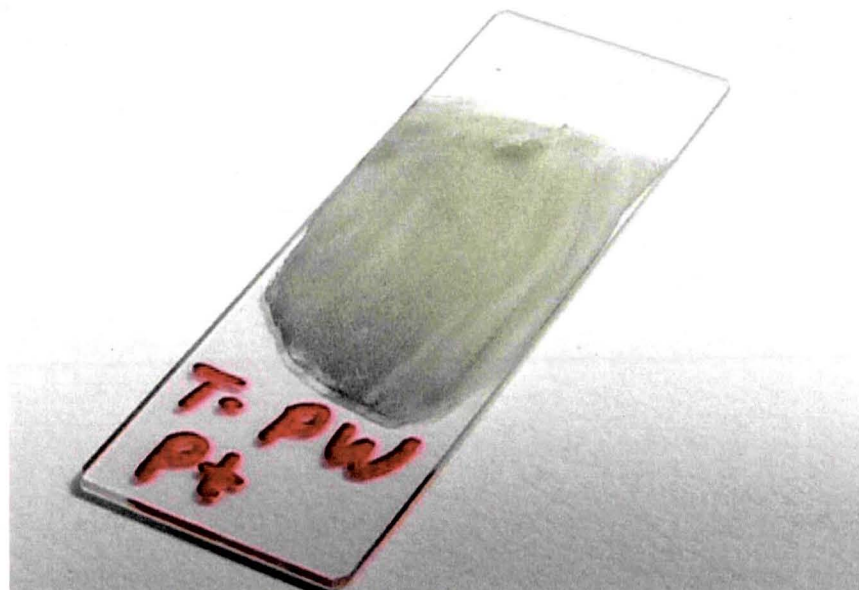


National Aeronautics and
Space Administration

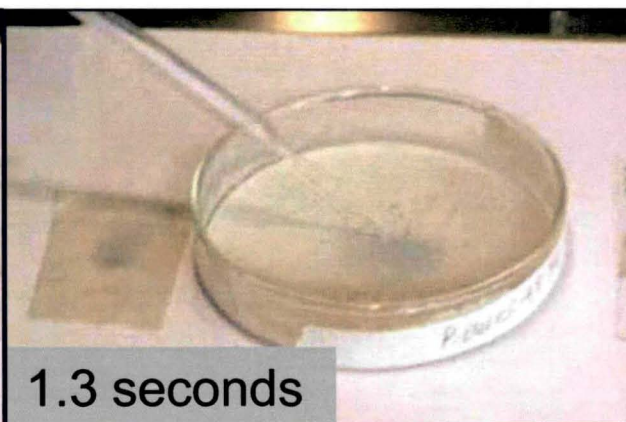
John F. Kennedy Space Center

Reversible Hydrogen Sensor

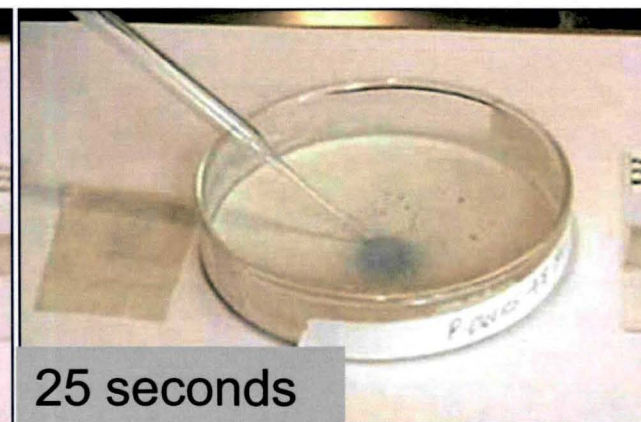
In collaboration with FSEC/UCF



0 seconds



1.3 seconds



25 seconds

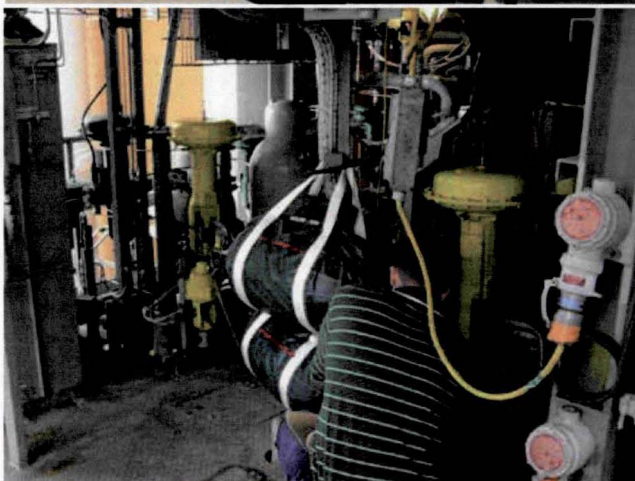


National Aeronautics and
Space Administration

John F. Kennedy Space Center

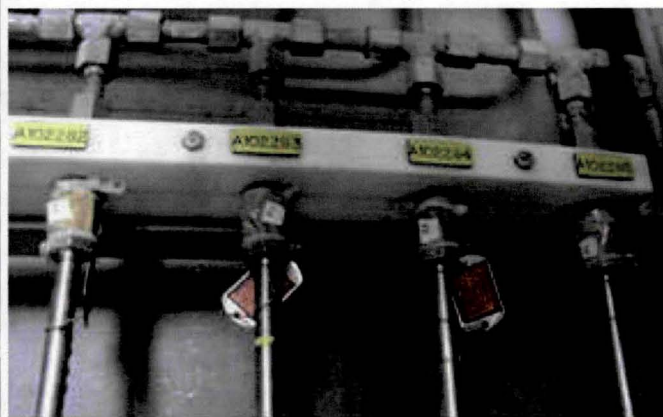
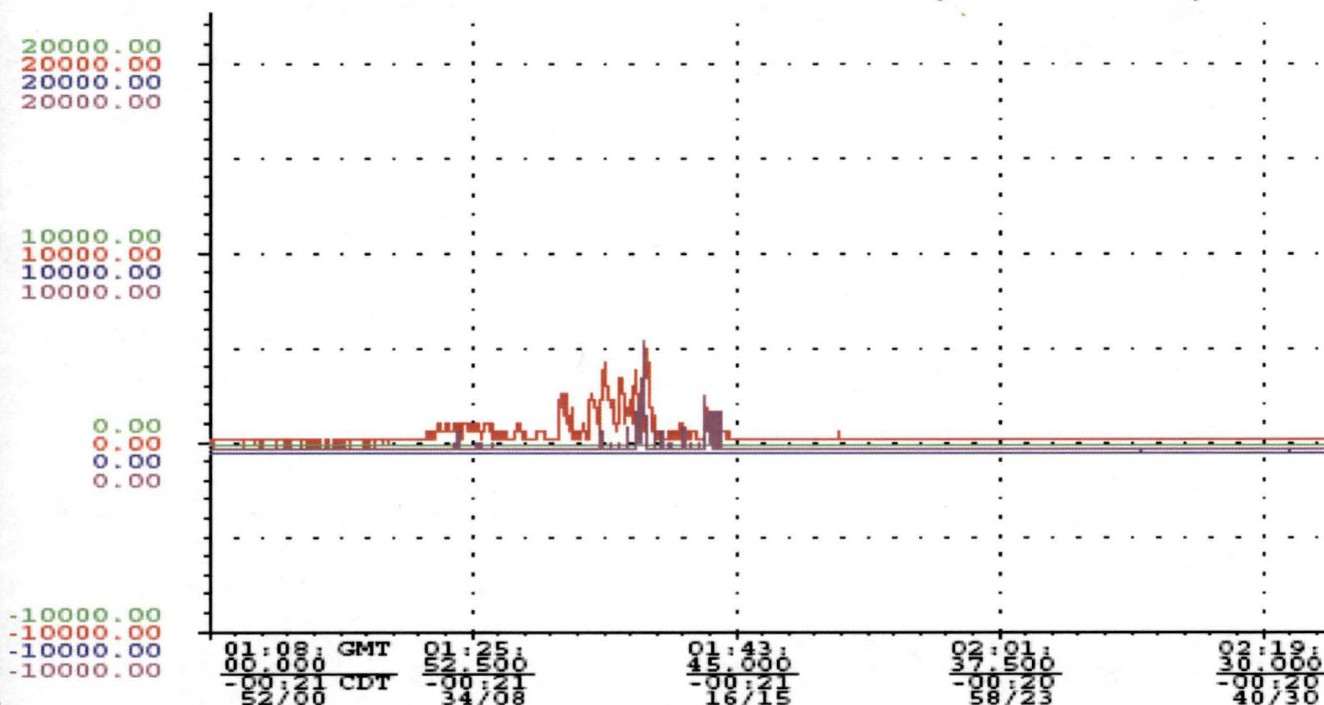
Chemochromic Hydrogen Sensors

STS-129 Transfer Line



LPA OMBUU Deployment for STS 117, 118, 120, 122, 123

STS-118 LOAD-1 HP SKID (H2CONC-B)



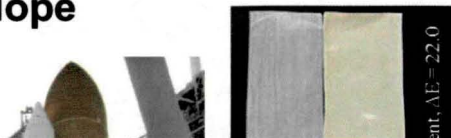
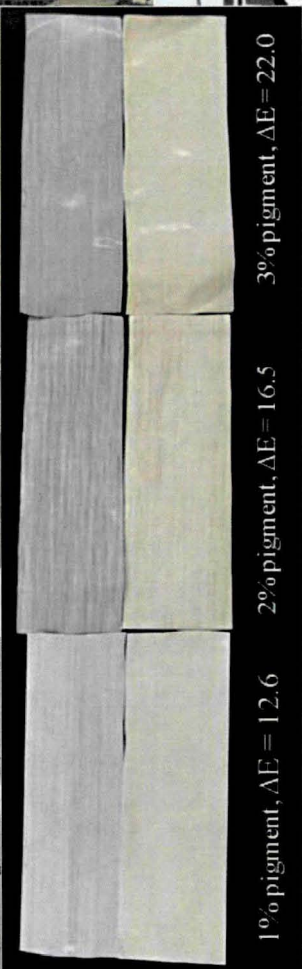
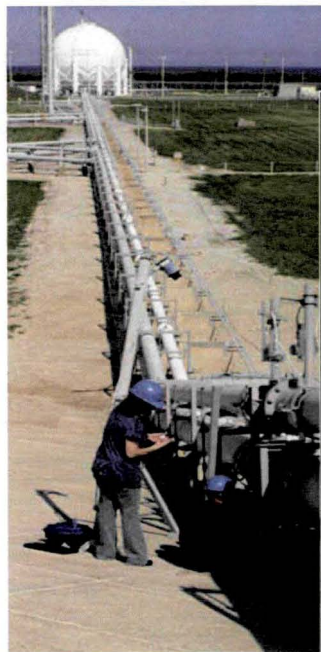


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STS-130 and 131 Operations

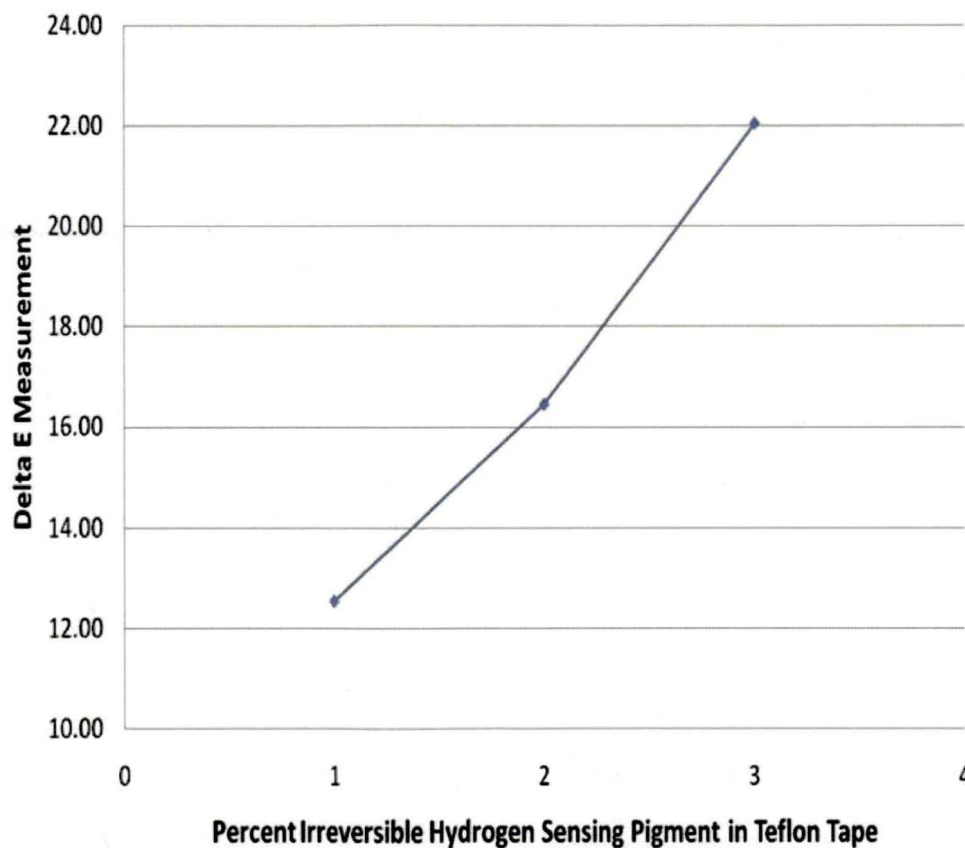
Hydrogen vent lines on Pad A slope



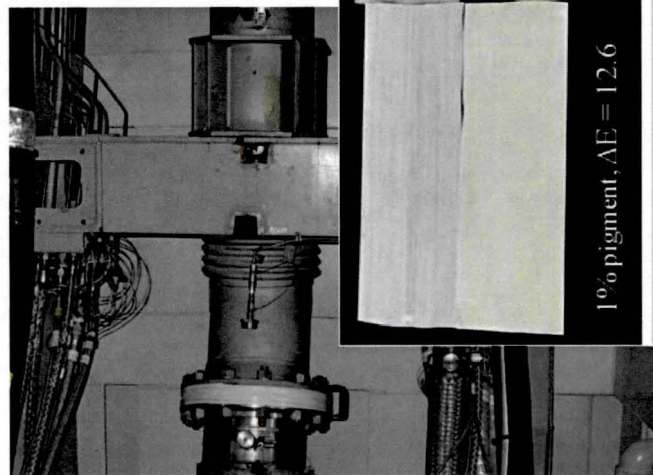
Comparison of Delta E Values for Different Pigment Loads

24.00

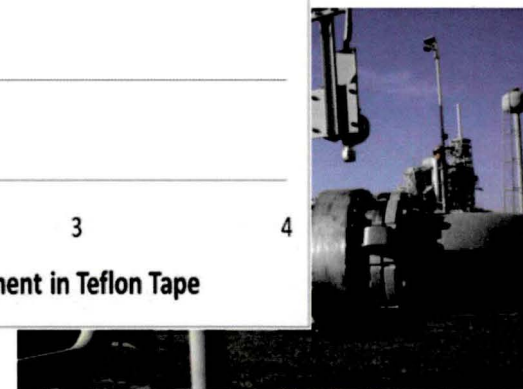
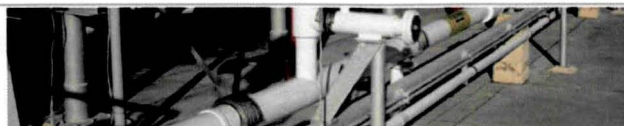
Comparison of Delta E Values for Different Pigment Loads



n Sensing Pigment in Teflon Tape



TSM for STS-131



STS-130 H2 Pressure
Flange A3362



Hypergolic Fuels

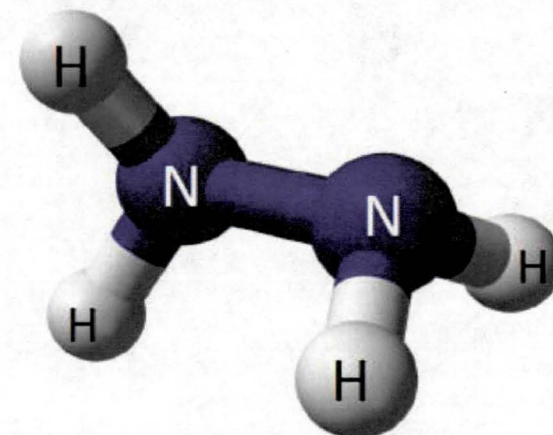
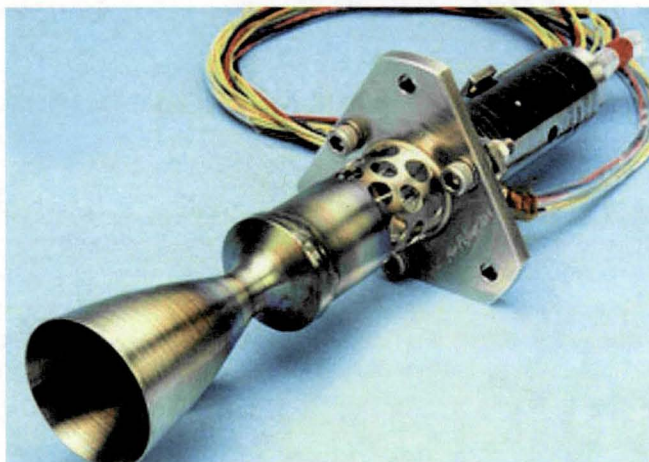
Direct Applications

- Boiler Feed Water Treatment
- Monopropellant
- Bipropellant
- Fuel Cells
- Polymers
- Metallurgical

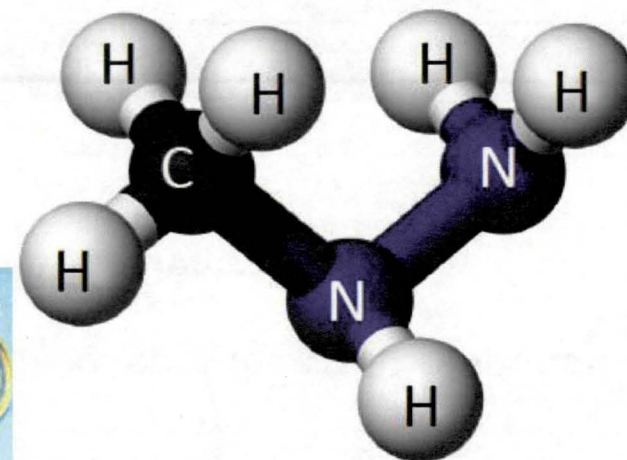


Derivative Applications

- Solid Propellant
- Gun Propellant
- Explosives
- Pesticides
- Pharmaceutical



hydrazine



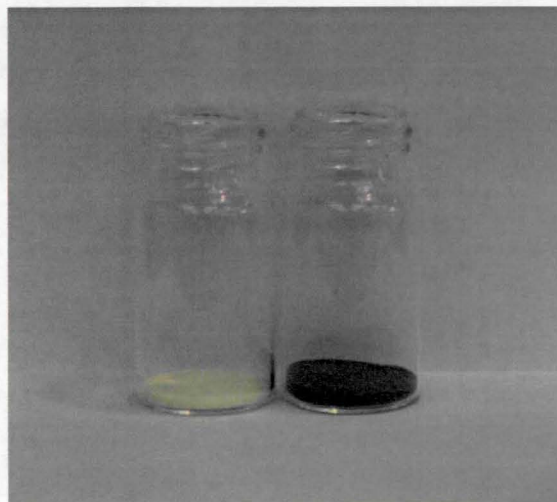
monomethylhydrazine



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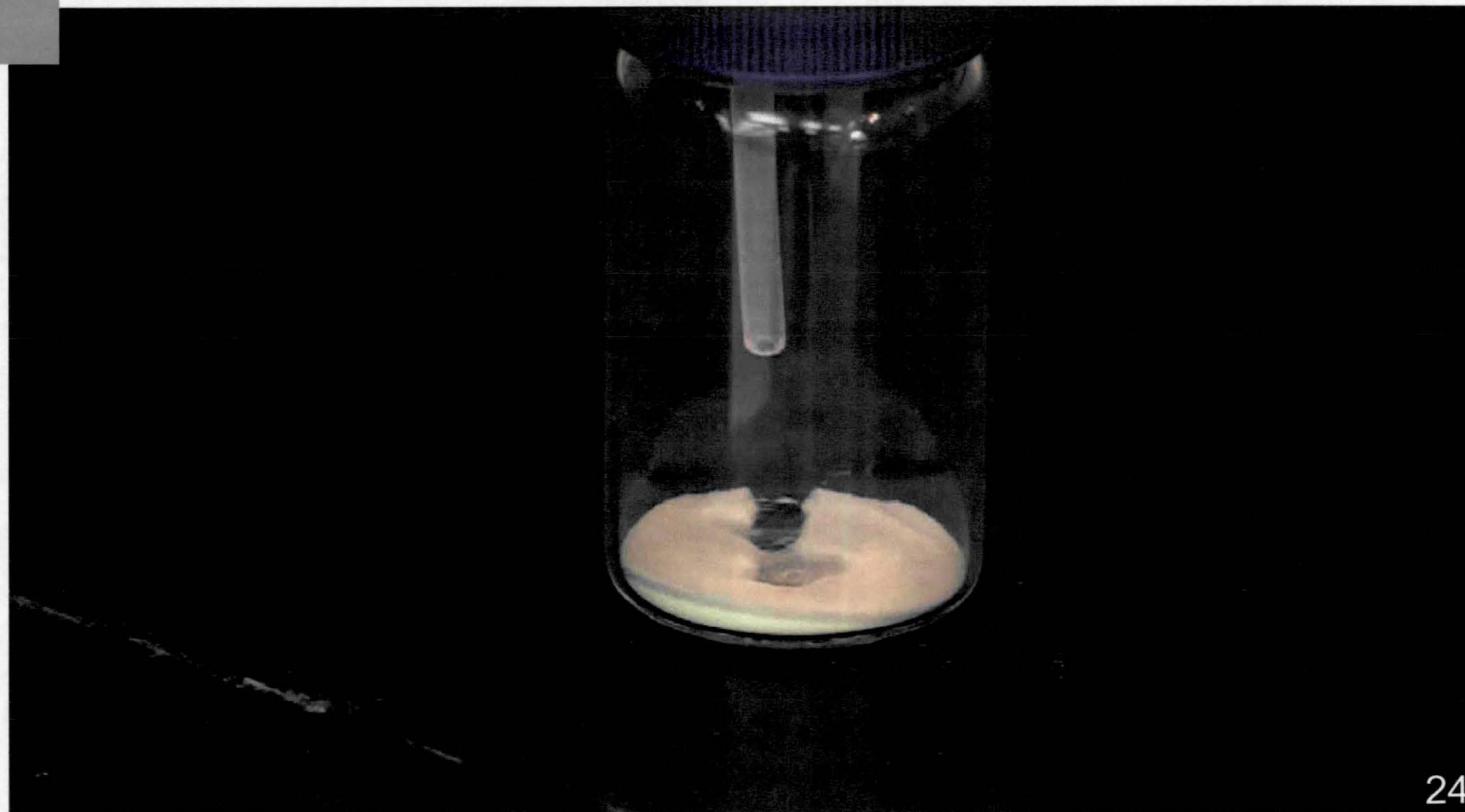
HyperPigment



Pigment shown is 1% by weight KAuCl_4 on silica

Concentrations were tested up to 5% to increase color response

Pigment can be incorporated into most polymer materials
- SCAPE suits

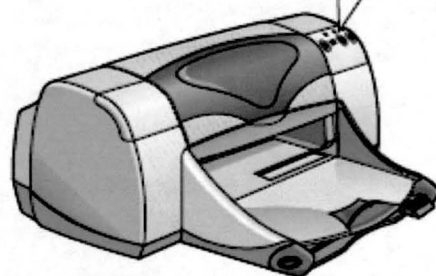
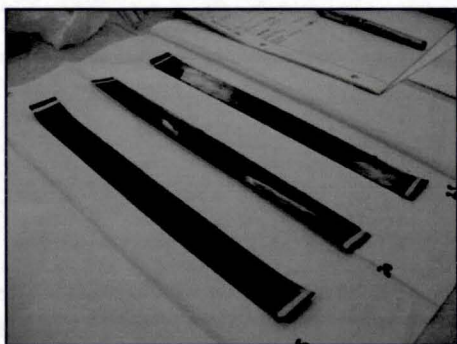




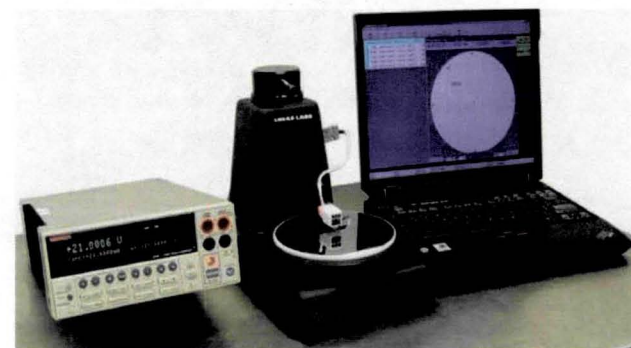
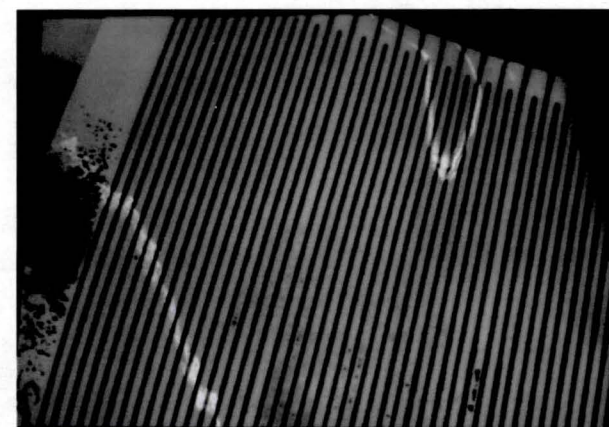
National Aeronautics and
Space Administration

John F. Kennedy Space Center

Conductive Inks Formulations for Multiple Applications



Replace
Ink with
CNT
Solution



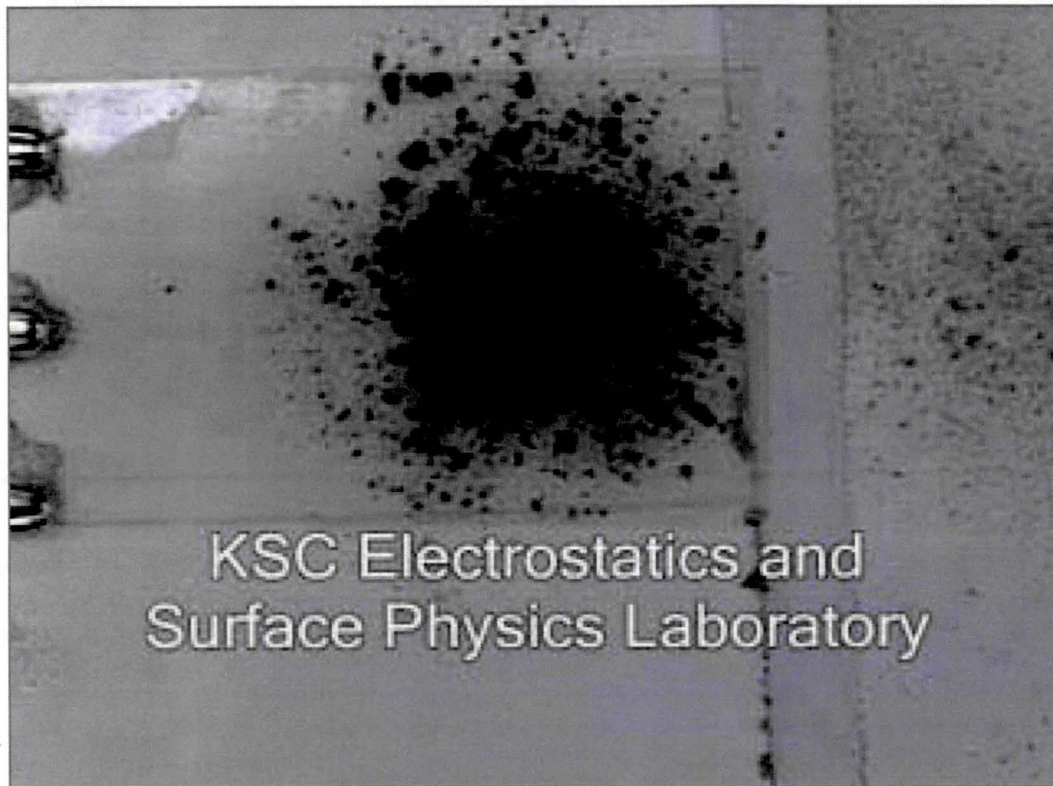


National Aeronautics and
Space Administration

John F. Kennedy Space Center

CNT Ink Dust Screens

In collaboration with Electrostatics Laboratory



Before

PET

After

Before

Cotton

After



National Aeronautics and
Space Administration

John F. Kennedy Space Center

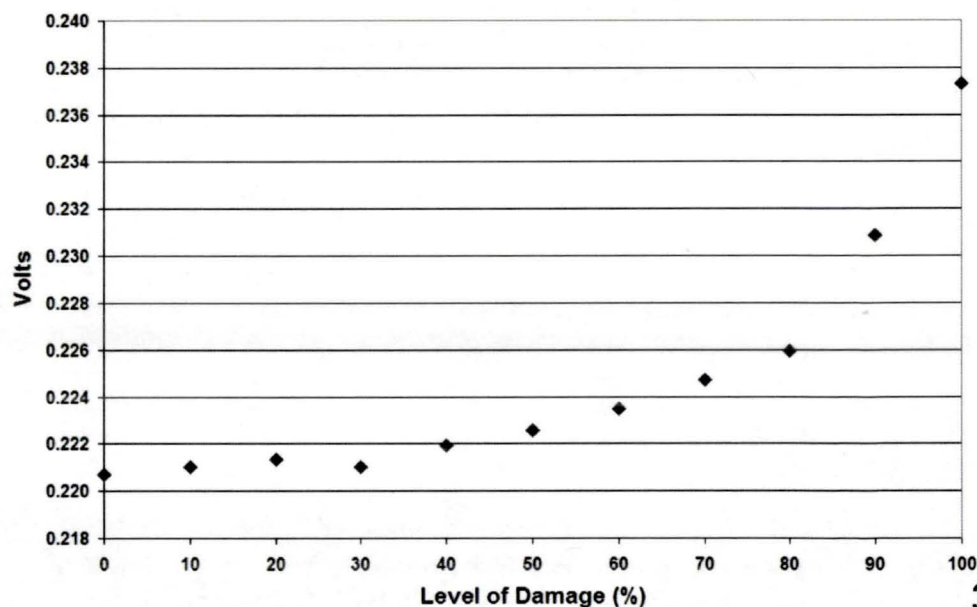
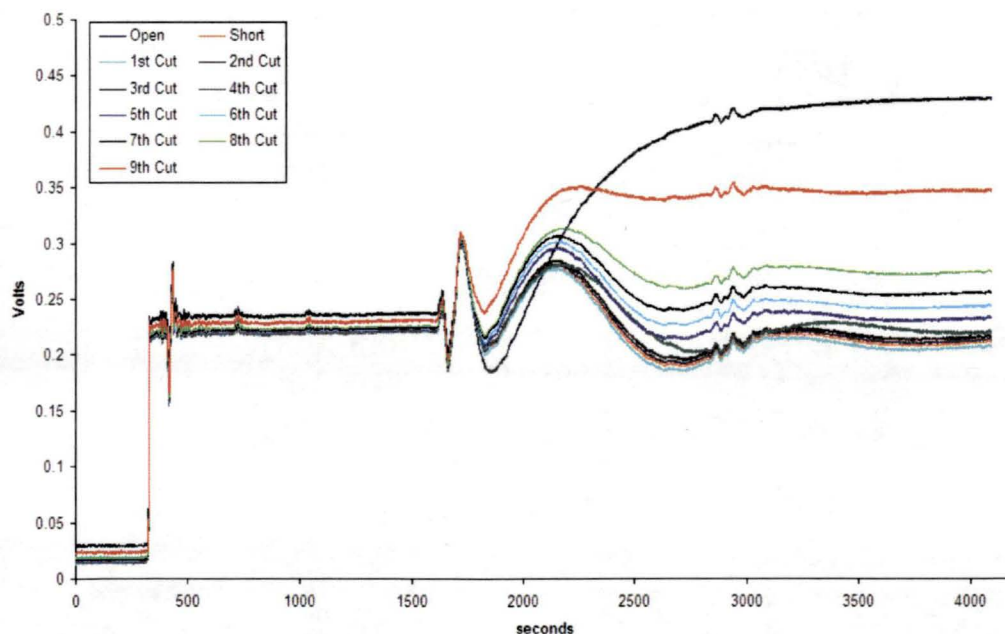
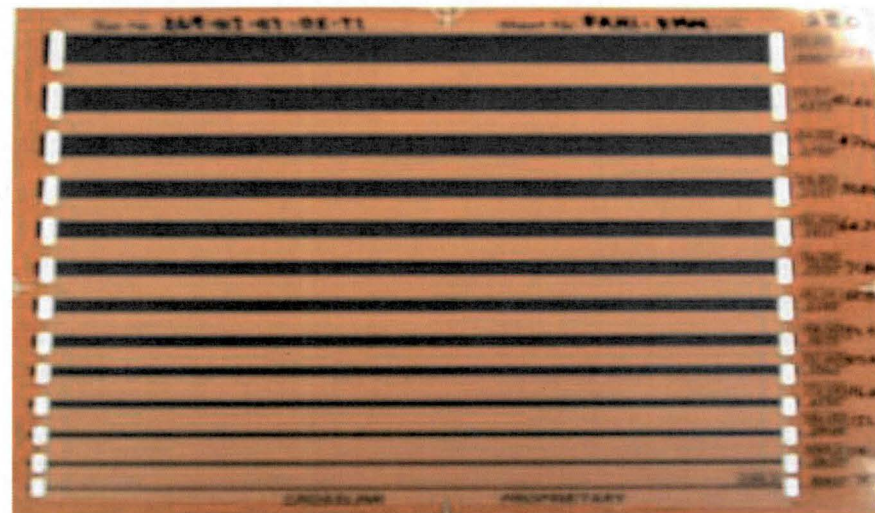
CNT Ink Printed Circuitry

In collaboration with Crosslink

Screen printed polymer-composite
material

Line thickness and width increases
conductivity

50 Ohm resistance able to measure
damage to circuits

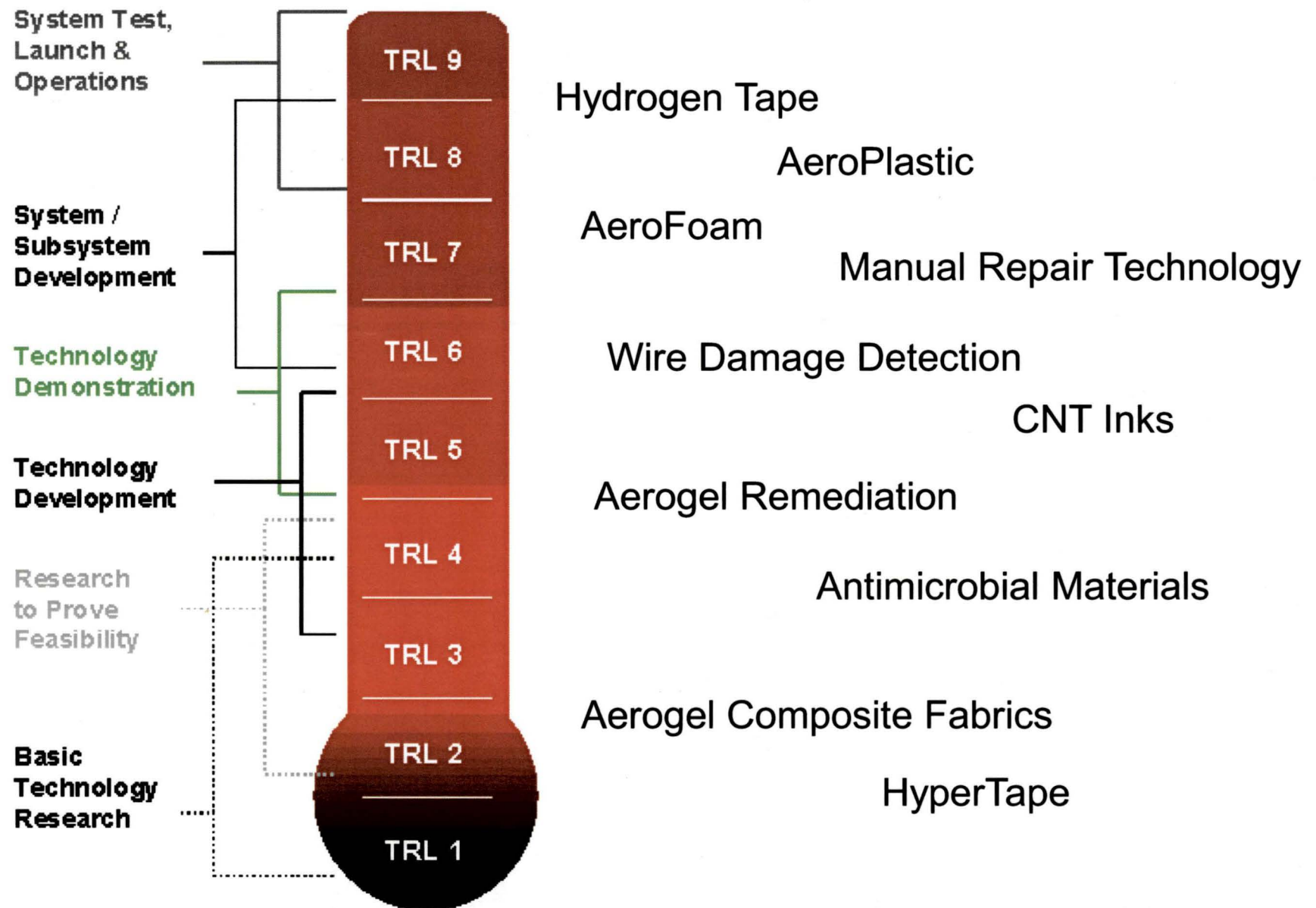




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Technology Readiness Levels





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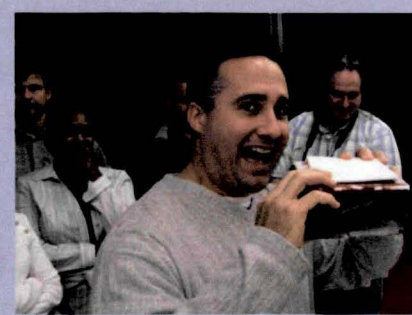
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Questions?





Testing and Processing Equipment

- Fire Testing
 - Cone Calorimeter
 - Oxygen Index**
 - UL94 fire test
 - NASA Std 6001 fire test
 - Radiant Panel*
 - NBS Smoke Chamber*
 - Two foot tunnel*
 - Glow wire ignition*
- Cryogenic Materials Testing
 - Cryogenic moisture uptake (CMU)**
 - Brittleness/Impact test **
 - Liquid helium cold finger test**
 - Single Pin-Socket Krytox Contamination Electrical Characterization under Cryogenic Conditions**
- Specialty Test Equipment
- Cellular Solid Analysis
 - Pycnometer (closed/open cell)**
 - Surface area measurement**
- Thermal Analysis
 - Thermogravimetric analysis (TGA)
 - Differential Scanning Calorimetry (DSC)
 - Dynamic Mechanical Analysis (DMA)
- Physical Testing
 - Tensile Test
 - Compressive Test
 - Pull/Peel Test
- Electrical Testing
 - 4-point probe
 - Surface /Volume resistance
- Polymer Processing capabilities
 - Extrusion
 - Injection molder
 - Fiber spinning equipment
 - Melt, ball, and high intensity mixers³¹

*in collaboration with Cryogenics Test Laboratory

**in collaboration with Florida Tech

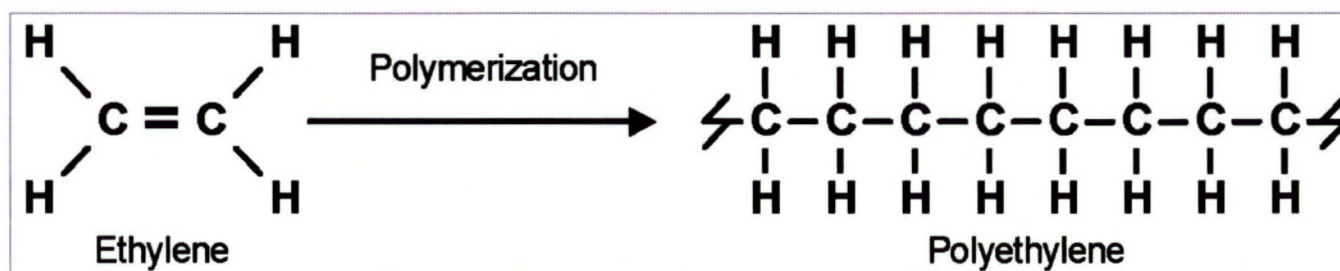


What Are Polymers?

POLY **MERS** are made of many **MONO** **MERS**

↓ ↓
Many Units

↓ ↓
One Unit



Polymers: Derived from the Greek words *poly* and *mers* meaning “*many parts*”.

- Large molecules composed of repeated chemical units
- When you think of **POLYMER** most automatically think → **PLASTIC**. However, polymers are a wide range of *natural* and *synthetic* materials with a wide variety of properties.
- **Molecular weight** of the resulting synthesized polymer can range from the very lightest of molecules up to huge gels.